



# **Safety Assessment Considerations for Proteins from Novel Sources**

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# Conflict of Interest Statement

I declare no conflict of interest



# Objectives

- General biological aspects of proteins in food.
- Known and potential adverse effects of proteins in food.
- Principles of safety assessment of new proteins in food.



# Proteins

- Structural components (e.g., actin, keratin).
- Intra- and extracellular transporters (e.g., ferritin and transferrin).
- Membrane transporters (uptake and efflux).
- Antibodies.
- Enzymes.
- Messengers (e.g., growth hormone).
- Offense-defense effectors (e.g., plant and animal toxins).



# Source of Proteins in Food: Shifting Preference

Dietary proteins are macronutrients.  
Increasing consumer preference  
for plant-based proteins:  
(1) increasing health consciousness.  
(2) increasing environmental awareness.



|        | FOOD                      | IMPACT<br>(GHG emissions per gram of protein) | COST<br>(Retail price per gram of protein) |
|--------|---------------------------|---|--|
| LOW    | Wheat                     |   | \$   |
|        | Corn                      |   | \$   |
|        | Beans, chickpeas, lentils |   | \$   |
|        | Rice                      |   | \$   |
|        | Fish                      |   | \$\$\$                                     |
|        | Soy                       |   | \$   |
|        | Nuts                      |   | \$\$\$                                     |
|        | Eggs                      |   | \$\$                                       |
| MEDIUM | Poultry                   |   | \$\$                                       |
|        | Pork                      |   | \$\$                                       |
|        | Dairy (milk, cheese)      |   | \$\$                                       |
| HIGH   | Beef                      |   | \$\$\$                                     |
|        | Lamb & goat               |   | \$\$\$                                     |

# FDA's Experience: Submissions for Proteins from Novel Sources

## High Proposed Daily Intake

- Plant sources (Increasing trend).
- Fungal sources (*Fusarium* sp.).
- Milk protein.

## Low Daily Intake

- Bacterial or endogenous proteins genetically engineered into plants (e.g., EPSPS, PAT).
- Enzymes used in cheesemaking (e.g., chymosin).
- Enzymes used as processing aid.



# Adverse Effects of Proteins

- Excess protein intake
- Misfolded proteins
- Allergenicity and toxicity



# The BIG EIGHT

- Big 8: Milk, Eggs, Peanuts, Tree nuts, Soy, Wheat, Finfish, and Shellfish.  
**Source labeling is the primary means of protecting consumers that are allergic to these foods.**
- Allergenicity by other foods: Low incidence (e.g., certain fruits, vegetables, and seeds; example—kiwi, celery, sesame, mustard, lentil).
- Incidence of food allergy: 6-8% in children and 1-2% in adults. Often develops during infancy/early childhood.
- About 80% of all food allergies in children → peanuts, milk, or eggs.
  - Childhood food allergies (including soy allergy) are usually outgrown.
  - Allergies to peanuts, tree nuts, and fish are rarely resolved in adulthood.



# Characteristics of Allergenic/Toxic Proteins

Some proposed characteristics (not universal):

- High levels in the source (hence high dietary intake).
- Heat stability.
- -S-S- bonds.
- Stability in SGF (particularly in lower pepsin-to-protein ratio).
- Glycosylation.
- Allergenic/toxic structural motifs in some proteins.



# Allergenic and Toxic Plant Proteins in Food

A small number of protein families/superfamilies:

- Cupins (e.g., vicilins, legumins).
- Prolamins (e.g., 2S albumins, LTPs, tree nuts, protease and  $\alpha$ -amylase inhibitors, cereal prolamins).
- Plant defense system and pathogenesis-related proteins (e.g., Bet V1, Chitinase, Thaumatin-like proteins).
- Seeds contain various naturally occurring compounds toxic to humans and animals, such as the trypsin inhibitors, phytic acid, lectins.

**If a protein is from an allergenic (or toxic) source, the protein is assumed to be allergenic (or toxic) unless demonstrated otherwise.**



# Facts To Remember

## Safety Assessment of Total Proteins or Individual Proteins

- Two issues: toxicity and allergenicity (primary)
- Most food allergens are proteins, but most food proteins are not allergenic or toxic to the majority of the population.
- Any source of protein could be allergenic to some individuals in the population.

**The protein source and its history of use in food are important considerations in the safety assessment of both total proteins and individual proteins.**



# Safety Assessment of Individual Proteins

Weight-of-Evidence (WOE) approach for both toxicity and allergenicity (FAO/WHO; CODEX):

- Source of the protein (non-allergenic/non-toxigenic/non-pathogenic; protein family).
- Dietary intake level.
- Biological function (mode of action).
- History of safe use.
- Sequence comparison with known allergens and toxins.
- *In vitro* digestibility in simulated gastric fluid (SGF).
- Oral toxicity studies.
- Additional studies as needed.
- Case-by-case approach.



# Safety Assessment of New Protein: Some Examples

Pea protein (Total Protein)

Protein from *Fusarium* sp. (Total Protein)

$\beta$ -lactoglobulin (Individual Protein)

Soy leghemoglobin (Individual Protein)

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# Safety Assessment of Pea Protein: Total Protein

- Consumption of pea protein is a new use, but pea has been historically widely consumed.
- Intake: Up to ~50 g.
- Safety data:
  - ADME studies in humans.
  - Subchronic toxicity studies in rats.
  - Mutagenicity and genotoxicity studies.
  - Human studies (tolerance, satiation, benefit).
  - A discussion on the low allergenicity of pea and labeling to inform consumers.



# Safety Assessment of *Fusarium venenatum* Protein: Total Protein

Protein from *Fusarium venenatum* (mycoprotein).

Over 40-50 years of history of use by now.

Approved by U.K. in 1985 for use in food; FDA GRAS in 2001.

Intake: Up to 46 g for the general population.

Safety data:

- Compliance with several specifications.

- Several long-term published animal toxicological studies in rats, dogs, baboons.

- Several human tolerance studies (adverse GI symptoms ~1 per 140,000).

- Notifier concluded from a published investigational study that ~5% of the reported adverse effects were true allergies whereas the rest were food intolerances.

- The product is labeled.



# Safety Assessment of $\beta$ -lactoglobulin: Individual Protein

- Expressed in *Trichoderma reesei*.
- High levels of proposed intake (up to 48 g).

Safety assessment approach:

- Safety of *T. reesei* as the host of expressed protein (non-toxigenic, non-allergenic, non-pathogenic, widely used organism for expressing proteins/enzymes used in food).
- History of exposure to  $\beta$ -lactoglobulin through milk.
- Source labeling for people allergic to milk.



# Soy Leghemoglobin: Individual Protein

- It is a new and novel protein (not known to have been consumed before).
- It is obtained from a novel tissue source (root nodules).
- Expressed in *Pichia pastoris*.
- Soybean is a known allergenic food (one of the big eight).



# Safety Assessment of Soy Leghemoglobin (Toxicology)

FACTS to remember:

- Soybean contains several naturally occurring compounds toxic to humans and animals, such as the trypsin inhibitors, phytic acid, lectins, soybean toxin (SBTX).
- Trypsin inhibitor is a concern in uncooked soy (cooking destroys it).
- The toxins and antinutrients are all found in seeds.
- Soy leghemoglobin is in root nodules, not in seeds.
- Many other foods eaten regularly also have these toxins/anti-nutrients (e.g., corn, beans, nuts).



# Safety Assessment of Soy Leghemoglobin (Toxicology...contd.)

- 28-day feeding study in rats: no evidence of systemic adverse effects.
- Ames assay and ChromAb assay: Non-mutagenic and non-clastogenic.
- Toxin Database search and BLASTp did not return any positive hits.
- *P. pastoris* is a non-toxigenic, non-allergenic, non-pathogenic host for protein expression, widely used for expressing proteins/enzymes used in food.



# Safety Assessment of Soy Leghemoglobin (Allergenicity)

- Source of the protein: The primary soybean allergens are in seeds.
- Soy allergy often starts in infancy, but most children outgrow soy allergy.

| Species                             | Allergen                | Biochemical name   | MW(SDS-PAGE) | Route of Allergen Exposure | Date Created | Modified Date |
|-------------------------------------|-------------------------|--|--------------|----------------------------|--------------|---------------|
| <b><i>Glycine max</i></b> (Soybean) |                         |  |              |                            |              |               |
|                                     | <a href="#">Gly_m_1</a> | Hydrophobic protein from soybean                           | 7 kDa        | Food                       | 24-06-2003   | 2019-08-27    |
|                                     | <a href="#">Gly_m_2</a> | Defensin   | 8 kDa        | Airway                     | 25-06-2003   | 2019-08-27    |
|                                     | <a href="#">Gly_m_3</a> | Profilin   | 14 kDa       | Food                       | 25-06-2003   | 2019-08-27    |
|                                     | <a href="#">Gly_m_4</a> | Pathogenesis-related protein, PR-10, Bet v 1 family member | 17 kDa       | Food                       | 03-11-2006   | 2019-08-27    |
|                                     | <a href="#">Gly_m_5</a> | Beta-conglycinin (vicilin, 7S globulin)                    | see subunits | Food                       | 19-08-2008   | 2019-08-27    |
|                                     | <a href="#">Gly_m_6</a> | Glycinin (legumin, 11S globulin)                           | see subunits | Food                       | 19-08-2008   | 2019-08-27    |
|                                     | <a href="#">Gly_m_7</a> | Seed biotinylated protein                                  | 76.2 kDa     | Food                       | 24-09-2012   | 2019-08-27    |
|                                     | <a href="#">Gly_m_8</a> | 2S albumin   | 28 kDa       | Food                       | 19-11-2013   | 2019-08-27    |

WHO-IUIS  
Database



# Safety Assessment of Soy Leghemoglobin (Allergenicity...contd.)

| No | Allergen - Scientific Name        | Type  | Species - Scientific Name | Species - Common Name | Keywords  | Class    |
|----|-----------------------------------|-------|---------------------------|-----------------------|---|----------|
| 1  | <a href="#">Gly_m 1</a>           | foods | <i>Glycine max</i>        | soybean               | P34, 34 kDa maturing seed vacuolar thiol protease; Hydrophobic seed protein; EC | IUIS     |
| 2  | <a href="#">Gly_m 1.0101</a>      | foods | <i>Glycine max</i>        | soybean               | Gly m IA  | IUIS     |
| 3  | <a href="#">Gly_m 1.0102</a>      | foods | <i>Glycine max</i>        | soybean               | Gly m IB  | IUIS     |
| 4  | <a href="#">Gly_m 2</a>           | foods | <i>Glycine max</i>        | soybean               | Hull allergen; Cytokinin  | IUIS     |
| 5  | <a href="#">Gly_m 3</a>           | foods | <i>Glycine max</i>        | soybean               | Profilin; GmPRO1  | IUIS     |
| 6  | <a href="#">Gly_m 3.0101</a>      | foods | <i>Glycine max</i>        | soybean               | N   | IUIS     |
| 7  | <a href="#">Gly_m 3.0102</a>      | foods | <i>Glycine max</i>        | soybean               | N   | IUIS     |
| 8  | <a href="#">Gly_m 4</a>           | foods | <i>Glycine max</i>        | soybean               | SAM22, PR-10 protein  | IUIS     |
| 9  | <a href="#">Gly_m 5</a>           | foods | <i>Glycine max</i>        | soybean               | Beta-conglycinin (vicilin, 7S globulin)   | IUIS     |
| 10 | <a href="#">Gly_m 5.0101</a>      | foods | <i>Glycine max</i>        | soybean               | Beta-conglycinin (vicilin, 7S globulin); Alpha subunit                          | IUIS     |
| 11 | <a href="#">Gly_m 5.0201</a>      | foods | <i>Glycine max</i>        | soybean               | Beta-conglycinin (vicilin, 7S globulin); Alpha subunit                          | IUIS     |
| 12 | <a href="#">Gly_m 5.0301</a>      | foods | <i>Glycine max</i>        | soybean               | Beta-conglycinin (vicilin, 7S globulin); Beta subunit                           | IUIS     |
| 13 | <a href="#">Gly_m 5.0302</a>      | foods | <i>Glycine max</i>        | soybean               | Beta-conglycinin (vicilin, 7S globulin); Beta subunit                           | IUIS     |
| 14 | <a href="#">Gly_m 6</a>           | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin)  | IUIS     |
| 15 | <a href="#">Gly_m 6.0101</a>      | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin), G1 subunit                                    | IUIS     |
| 16 | <a href="#">Gly_m 6.0201</a>      | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin), G2 subunit                                    | IUIS     |
| 17 | <a href="#">Gly_m 6.0301</a>      | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin), G3 subunit                                    | IUIS     |
| 18 | <a href="#">Gly_m 6.0401</a>      | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin), G4 subunit                                    | IUIS     |
| 19 | <a href="#">Gly_m 6.0501</a>      | foods | <i>Glycine max</i>        | soybean               | Glycinin (legumin, 11S globulin), G5 subunit                                    | IUIS     |
| 20 | <a href="#">Gly_m Bd28K</a>       | foods | <i>Glycine max</i>        | soybean               | MP27/MP32 homologue   | non-IUIS |
| 21 | <a href="#">Gly_m conglycinin</a> | foods | <i>Glycine max</i>        | soybean               | conglycinin, 7S seed storage protein  | non-IUIS |
| 22 | <a href="#">Gly_m glycinin G1</a> | foods | <i>Glycine max</i>        | soybean               | glycinin, 11S seed storage protein  | non-IUIS |
| 23 | <a href="#">Gly_m glycinin G2</a> | foods | <i>Glycine max</i>        | soybean               | glycinin, 11S seed storage protein  | non-IUIS |
| 24 | <a href="#">Gly_m lectin</a>      | foods | <i>Glycine max</i>        | soybean               | lectin, agglutinin  | non-IUIS |
| 25 | <a href="#">Gly_m TI</a>          | foods | <i>Glycine max</i>        | soybean               | Kunitz trypsin inhibitor  | non-IUIS |

SearchTerm:  
Glycine max

SDAP

# Safety Assessment of Soy Leghemoglobin (Allergenicity...contd.)



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## COMPARE Database

\*COMPARE 2020 DB Release Date: 01/29/2020\*

SEARCH:



Run COMPASS  
(COMPARE Analysis of  
Sequences with Software)



[Article Lookup](#) | [2020 Fasta \(PDF\)](#) | [2020 Fasta \(Text\)](#) | [Download Data](#) | [Documentati](#)

Search Term: Glycine max

Showing 43 total record(s) four

| Species     | Common Name | Description   | Accession      | Length | Year Adopted |                      |
|-------------|-------------|---|----------------|--------|--------------|----------------------|
| Glycine max | soybean     | Allergen Gly m 7.0101; seed biotinylated protein 68 kDa isoform       | ACS49840.1     | 643    | 2020H        | <a href="#">VIEW</a> |
| Glycine max | soybean     | Allergen Gly m 5; beta-conglycinin (vicilin, 7S globulin) (precursor) | BAA23361.2     | 416    | 2020         | <a href="#">VIEW</a> |
| Glycine max | Soybean     | glycinin A3B4 subunit [Glycine max]                                   | BAB15802.1     | 517    | 2015         | <a href="#">VIEW</a> |
| Glycine max | Soybean     | 2S albumin precursor [Glycine max]                                    | NP_001238443.1 | 158    | 2015         | <a href="#">VIEW</a> |
| Glycine max | Soybean     | profilin [Glycine max]  | CAA11756.1     | 131    | 2015         | <a href="#">VIEW</a> |
| Glycine max | Soybean     | beta-conglycinin alpha prime subunit [Glycine max]                    | BAB64303.1     | 621    | 2015         | <a href="#">VIEW</a> |

SearchTerm:  
**Glycine max**

**43 Entries**

# Safety Assessment of Soy Leghemoglobin (Allergenicity...contd.)

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- Celiac Disease
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## Allergen Database

Download as PDF: [AllergenOnlineV20.pdf](#)

Search all columns:

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| Species     | Common  | IUIS Allergen | Type       | Group  | Allergenicity              | Length | Accession                  | GI#                       | 1 <sup>st</sup> Version |
|-------------|---------|---------------|------------|--|----------------------------|--------|----------------------------|---------------------------|-------------------------|
| Glycine max | Soybean | Gly m 7.0101  | Food Plant | <a href="#">Glycine 68kDa biotinylated protein</a> | IgE plus basophil+ or SPT+ | 643    | <a href="#">ACS49840.1</a> | <a href="#">240254706</a> | 11                      |
| Glycine max | Soybean | Gly m 1.0101  | Aero Plant | <a href="#">Glycine Gly m 1</a>                    | IgE but no biological test | 80     | <a href="#">P24337.1</a>   | <a href="#">123506</a>    | 12                      |
| Glycine max | Soybean | Gly m 3.0102  | Food Plant | <a href="#">Glycine Gly m 3</a>                    | IgE but no biological test | 131    | <a href="#">CAA11755.1</a> | <a href="#">3021373</a>   | 7                       |
| Glycine max | Soybean | Unassigned    | Food Plant | <a href="#">Glycine Gly m 3</a>                    | IgE but no biological test | 131    | <a href="#">ABU97472.1</a> | <a href="#">156938901</a> | 9                       |

SearchTerm:  
**Glycine max**  
43 Entries

# Safety Assessment of Soy Leghemoglobin (Allergenicity...contd.)

Search in multiple databases did not reveal any report of allergenicity of soy leghemoglobin.



# Safety Assessment of Soy Leghemoglobin (Allergenicity...contd.)

- Dietary intake (90th percentile): 6.7 mg/kg bw/d (= <1% of IOM daily protein intake recommendation).
- Biological function (mode of action): Oxygen-binding like hemoglobin and myoglobin. Similar 3D structure predicted.
- History of safe use: Not reportedly consumed in the US.
- **Digestibility:** 10:1 and 1:1 (U of pepsin:μg protein).
- **Bioinformatic analysis:** Sequence comparison with known toxins and allergens – (I) sequence alignment-based, (II) SVM module-based.



# Digestibility

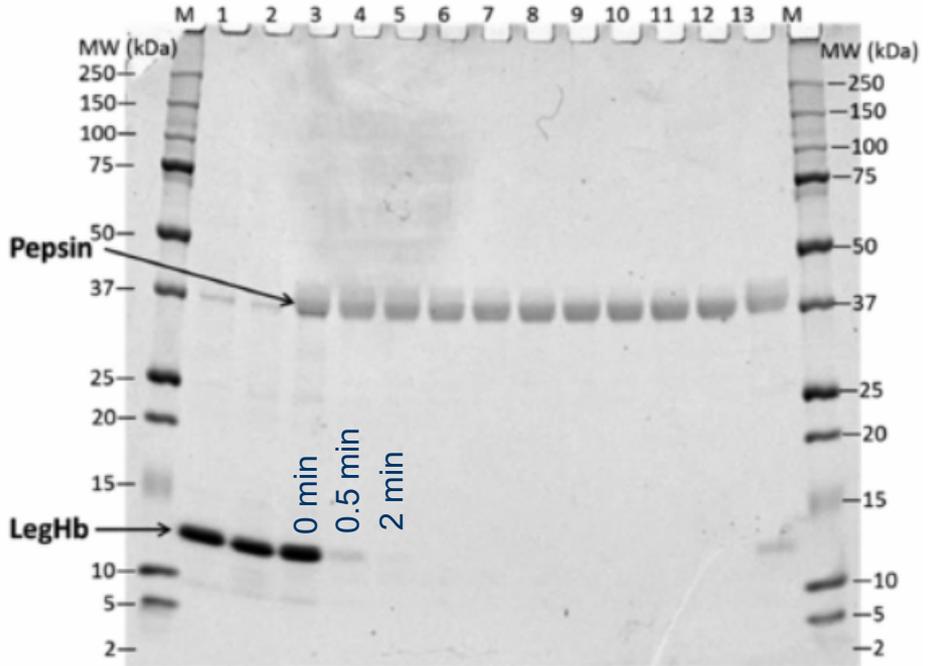


# The Utility of Digestibility Studies

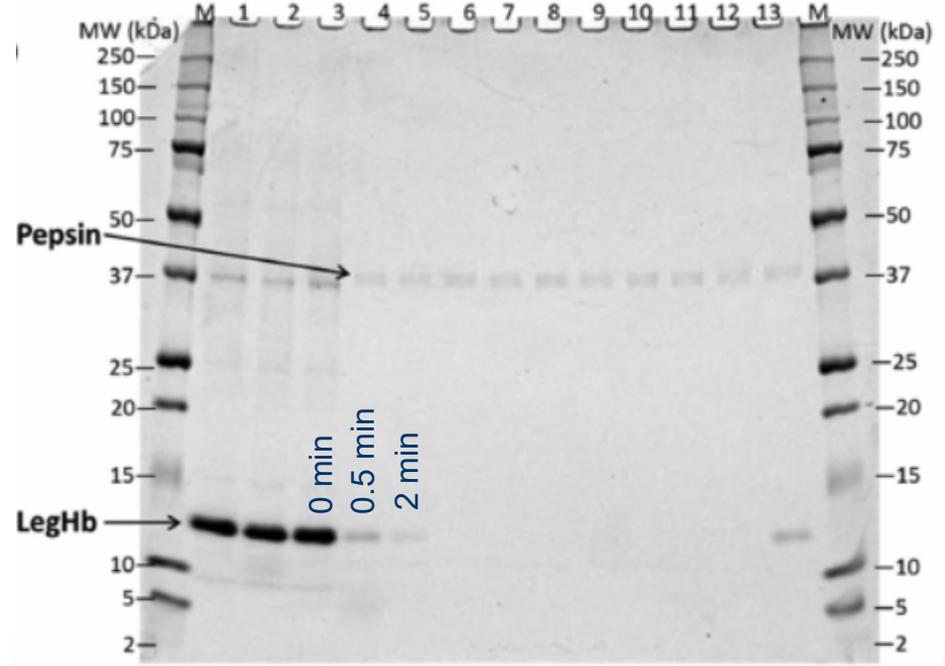
- One element of the WOE approach (FAO/WHO; CODEX).
- Allergenic proteins may show greater resistance to SGF *in vitro*, specially under lower pepsin to protein, such as 1U pepsin:1 $\mu$ g protein or 1U pepsin:10  $\mu$ g protein (different views exist in the literature).
- The notifier performed the assay using the usual 10:1 ratio (10U pepsin: 1 $\mu$ g protein), as well as 1:1 ratio.



# In Vitro Digestibility Assay of Soy Leghemoglobin



10U pepsin



1U pepsin



# In Silico Digestibility Prediction of Soy Leghemoglobin

mgaftekqea lvsssfeafk anipqysvfv ytsilekapa akdlfsflsn gvdpsnpklt  
 ghaeklfglv rdsagqlkan gtvvadaalg sihaqkaitd pqfvvvkeal lktikeavgd  
 kwsdelssaw evayde laaa ikkaf

| Predicted Cutting site<br>(C-terminal from the aa) | Fragment span<br>(aa#) | Fragment length<br>(# of aa) |
|--|------------------------|------------------------------|
| 19 29  | 20-29                  | 10                           |
| 35 43  | 36-43                  | 8                            |
| 48 65  | 49-65                  | 17                           |
| 89 110   | 90-110                 | 21                           |
| 111 125  | 112-125                | 14                           |
| 126 136  | 127-136                | 10                           |

| Name of enzyme | No. of cleavages | Positions of cleavage sites |
|----------------|------------------|-----------------------------|
| Pepsin (pH1.3) | 33               | 3 4 10 11 15                |
|                |                  | 16 18 19 29 30              |
|                |                  | 34 35 43 45 46              |
|                |                  | 47 48 59 65 66              |
|                |                  | 68 69 76 77 88              |
|                |                  | 89 103 110                  |
|                |                  | 111 125 126                 |
|                |                  | 136 137                     |

Leghemoglobins (overwhelming # of hits), various enzymes,  $\sigma$ -factor, Se-binding protein. No hits with known toxins or allergens.

Many of the above fragments can be digested by trypsin (*in silico* prediction).

***In silico* digestibility prediction complements but is NOT a substitute for digestibility experiments**

# Bioinformatics (*In Silico* Analysis)



# The Utility of Bioinformatics

- Bioinformatic (*in silico*) analysis is an element of the WOE approach (FAO/WHO; CODEX).
- The paradigm: Search for 8 aa identity for potential cross-reactive epitopes; >35% identity over a sliding window of 80 or more aa; (FAO/WHO and CODEX).
- >50% aa identity to known allergens (Aalberse, 2000).
- The predictions are based on sequence alignment-based approach. Other allergenicity prediction algorithms have been developed (e.g., SVM and ACC prediction methods).



# Bioinformatic Analysis of Soy Leghemoglobin

- Sequence alignment-based analysis predicted soy leghemoglobin to be a non-allergen.
- SVM-based analysis predicted that soy leghemoglobin could be a potential allergen.
- However, SVM-based analysis also predicts Mb and certain chains of Hb as potential allergens.
- High false positive prediction rate.
- Common function: oxygen-binding.



# Why Use Non Sequence-Alignment Based Methods?

- For a novel protein, the potential allergenic and toxicological epitopes may be unique.



# Utility of Bioinformatics (Case-by-Case Approach: A Different Example)

Bioinformatic analysis can provide direction to further studies.

Example: 4-hydroxyphenylpyruvate dioxygenase  
(HPPD) from *Pseudomonas fluorescens*

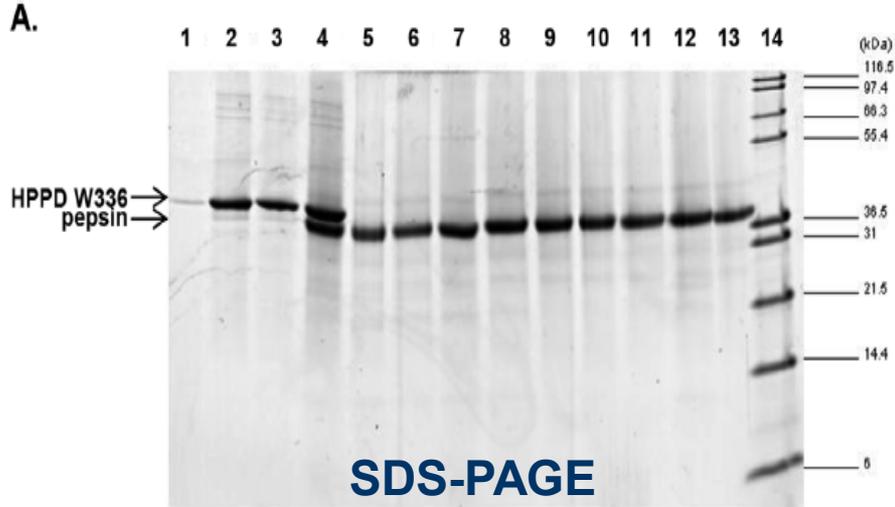


# Is HPPD a Hemolytic Protein?

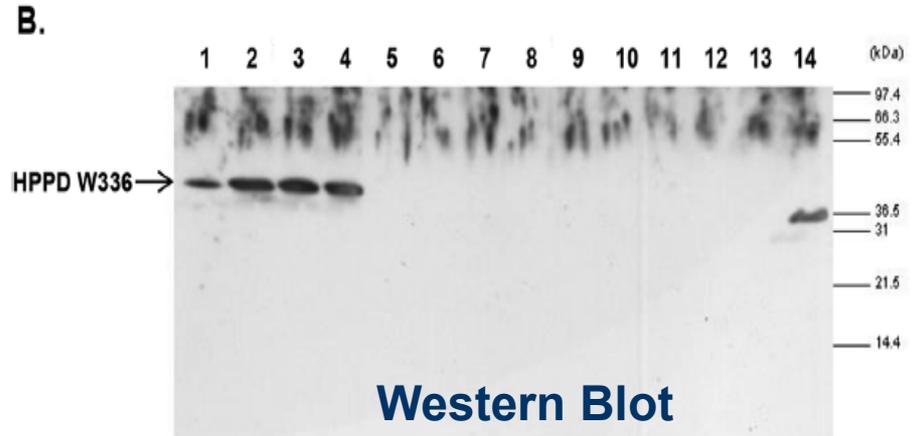
- HPPD W336 was engineered into MST-FGØ72-2 GE soybean line to confer resistance to the herbicide isoxaflutole.
- HPPD W336 differs from the native HPPD protein from *Pseudomonas fluorescens* by a glycine to tryptophan (G→W) substitution at position 336.
- Sequence analysis predicted that HPPD proteins could be a potential hemolysin.
- HPPD is digested by pepsin *in vitro*.



# In Vitro Digestibility Assay of HPPD (10:1)



Lanes 1-3: HPPD Controls  
Lane 4: 0 min  
Lane 5: 0.5 min  
Lane 6: 2 min  
Lane 7: 5 min .....



Lanes 1-3: HPPD Controls  
Lane 4: 0 min  
Lane 5: 0.5 min  
Lane 6: 2 min  
Lane 7: 5 min .....



# Analysis of Amino Acid Identity/Similarity Among Different HPPD Proteins

*Pseudomonas fluorescens*

| <u>M. morosus</u> |       | <u>S. raichei</u> |       | <u>Halomonas</u> |       | <u>V. mimicus</u> |       |
|-------------------|-------|-------------------|-------|------------------|-------|-------------------|-------|
| % ID              | % SIM | % ID              | % SIM | % ID             | % SIM | % ID              | % SIM |
| 54.5              | 72.3  | 72.6              | 83.5  | 53.2             | 68.0  | 54.7              | 69.2  |

*M. morosus*: *Methyloglobulus morosus*

*S. raichei*: *Serpentinomonas raichei*

*V. mimicus*: *Vibrio mimicus* VM573





# The *In Silico* Analysis Justifies Additional Studies on Potential Hemolytic Activity of HPPD

- HPPD W336 was incubated with whole blood at 1, 10 and 100  $\mu\text{g/mL}$  concentrations. It did not cause hemolysis (positive control saponin caused maximal hemolysis).
- Mice treated with 2000 mg HPPD/kg bw (acute study) did not show any signs of hemolysis or any clinical signs.
- 28-day feeding study was also conducted; no hemolysis.
- So, both *in vitro* and *in vivo* studies demonstrated the absence of hemolytic activity of HPPD.



# The Publication: HPPD is Not a Hemolysin

Regulatory Toxicology and Pharmacology 97 (2018) 170–185



Contents lists available at [ScienceDirect](#)

Regulatory Toxicology and Pharmacology

journal homepage: [www.elsevier.com/locate/yrtph](http://www.elsevier.com/locate/yrtph)



Characterization and safety evaluation of HPPD W336, a modified 4-hydroxyphenylpyruvate dioxygenase protein, and the impact of its expression on plant metabolism in herbicide-tolerant MST-FGØ72-2 soybean

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# Innovation and Food Safety: The Consumer, The Food Industry, and The FDA

Some take-home points:

- Allergenicity of food proteins is not widespread but could be a concern for some sensitive consumers.
- Avoidance is the key.
- Source labeling in packaged food is a useful tool to warn susceptible consumers.
- Responsible innovation practices by food industry is important (e.g., a responsible practice will not introduce a known allergenic protein in corn, a food that cannot be labeled to warn the consumers).
- Continuous engagement of all stakeholders with FDA in the process.



# Summary

- Allergenicity of food proteins is not widespread but could be a concern for some sensitive consumers.
- The WOE approach has served us well for the last 20+ years.
- Depending on the protein, further targeted studies may be needed (e.g., HPPD). Hence, a case-by-case approach to safety assessment is important.
- Further improvements in non sequence alignment-based prediction methods and allergenic epitope mapping of various food proteins should increase prediction accuracy and confidence in the outcome of the analysis.
- Allergen source labeling in packaged food is an important regulatory tool to protect consumers.
- Responsible innovation practices by the food industry can ensure safe food.



# Acknowledgements

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**OFAS Colleagues**

